

# Imperium Renewables, Inc

*Washington State Biodiesel Workshop*  
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- 115 Million gallons in state production capacity comprised of distillation, ion exchange resins and powders
- The private sector has invested over \$170 M in biodiesel production facilities
- Nearly 140 Employees, and 1400 Farm Families
- Nearly 400 Indirect Jobs in Eastern and Western Washington

# Plant Locations



- Producers in WA/OR
  - Imperium
  - Inland Empire
  - General Biodiesel
  - Gen-X
  - Sequential

**GENERAL  
BIODIESEL**

  
Inland Empire Oilseeds, LLC



  
Imperium  
renewables

# Feedstock Availability in NW



- Locally grown/collected (Canola/WVO/Tallow, UCO & Camelina)
- Domestic (Soy/Corn/Canola)
- International (Canadian Canola... others?)

- Quality Assurance at the Producer site
  - BQ-9000 is industry standard
    - Voluntary program with written standards
    - Mandatory Quality System Topics include
      - Includes Data/Document Control
      - Auditing (Internal and External)
      - Management review
      - Process Control
      - Product ID and Traceability
      - Inspection and Testing
      - Nonconforming Product
      - Corrective and Preventative Actions
      - Fuel Blending
      - Product Load out including Cleanliness Standards for shipping container (truck, rail, vessel)

